



Industrie Service

# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

TÜV SÜD/15085/CL1/521/14/2A1

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

**KONCAR - Metalne konstrukcije d.o.o.**  
**Ive Politea 64**  
**10361 Sesevski Kraljevec**  
**Croatia**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2022-03-09 until 2023-07-27

München, 2022-04-22  
Place and date of issue

Lead auditor: Dipl.-Ing. JELAČIĆ



**Certification Body**  
Material and Welding Technology

*T. Sack*

Dipl.-Ing. SACK  
Deputy head of certification body



EQ3078309

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany



## Scope of the certificate

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
121	1.2	t = 8 - 100 mm	-
135	- 1.2 1.3 3.1 8/1.2	t = 8 - 32 mm t = 3 - 120 mm t = 3 - 100 mm t = 30 - 120 mm t = 10 - 60 mm	GS24Mn6V - - BW; FW: t >= 5mm BW; FW: t >= 5mm
135/121	1.1 1.2 1.3	t = 13 - 50 mm t = 33 - 130 mm t = 50 - 200 mm	- - -
136	1.2	t = 15 - 120 mm	-
141	1.1 1.2 8	t = 1,8 - 8 mm D ≥ 10,6 mm t = 3 - 32 mm D ≥ 25,5 mm t = 1,8 - 14,2 mm D ≥ 30,2 mm	BW BW BW
783	- -	- -	1.2/4.8 t=10mm M16 1.2/4.8 t=5mm M6

### Area of Application:

- New build of railway vehicles and their components
  - bogie frames
  - supporting frames for external equipment
  - Bridge transformer tanks

### Responsible welding coordinator(s):

Robert Vidas, Level A (EWE) [external]

born: 1965-12-15

### 1st deputy(ies) of the responsible welding coordinator(s):

Dominik Gjuretek, Level A (IWE)

born: 1992-10-16

### Others deputies:

Denis Bjelivuk, Level C (IWS)  
Mijo Majstorovic, Level C

born: 1979-10-02  
born: 1982-03-15

### Remarks:

### Register no.:

TÜV SÜD/15085/CL1/521/14/2A1

### General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.