



Industrie Service

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

TÜV SÜD/15085/CL1/387/12/3A2

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

KONCAR - Metalne konstrukcije d.o.o.
Fallerovo setaliste / 22
10000 Zagreb
Croatia

fulfills the requirements
for the scope according to

EN 15085-2:2020 classification level CL1
in the type of activity P, S

in the range indicated in the annex.

validity: 2023-05-17 until 2024-07-31

München, 2023-07-12
Place and date of issue

Lead auditor: Dipl.-Ing. KREPEK



Certification Body
Material and Welding Technology

T. Sack

Dipl.-Ing. SACK
Deputy head of certification body



EQ3076728



Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
121	1.2	t = 8 - 100 mm	-
135	1.2 1.3 3.1 8/1.2	t = 3 - 120 mm t = 3 - 100 mm t = 30 - 120 mm t = 10 - 60 mm	- - BW; FW: t>=5mm BW; FW: t>=5mm
135/121	1.1 1.2 1.3	t = 13 - 50 mm t = 33 - 130 mm t = 50 - 200 mm	- - -
136	1.2	t = 15 - 120 mm	-
141	1.1 1.2 8	t = 1.8 - 8 mm D ≥ 10.6 mm t = 3 - 32 mm D ≥ 25.5 mm t = 1.8 - 14.2 mm D ≥ 30.2 mm	BW BW BW
783	1.2	t = 10 mm	M16 stud material 4,8 acc. to EN ISO 898-1

Area of Application:

- New build of railway vehicles and their components
- Purchase and supply of welded components
 - tram bogie frames
 - supporting frames for external equipment
 - girder (bridge) transformer tanks

Responsible welding coordinator(s):

Petra Komazec, Level A (IWE)

born: 1991-04-28

1st deputy(ies) of the responsible welding coordinator(s):

Robert Vidas, Level A (EWE)

born: 1965-12-15

Others deputies:

Zdravko Juricki, Level C (IWP)

born: 1966-07-19

Ivan Vidovic, Level A (IWE)

born: 1990-12-13

Damir Pribanic, Level C

born: 1983-08-11

Remarks:

Register no.:

TÜV SÜD/15085/CL1/387/12/3A2

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.